



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.1702
Job Sheet 181428



Part No: 647.1702

Job Qty: 4 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 31 2018
120	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.64	Small Fab-1		38 9-89
130	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		9-89
190	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.64	Small Fab-1		9-89
200	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		9-89
210	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	4 Ea	9/10/18	9/10/18	0.00	0.00	QC21		9-89

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	4 Ea (1 ea)	90-Start up Operation	5057440
647.1713	Spacer	4 Ea (1 ea)	90-Start up Operation	5051908
647.1714	Plate	4 Ea (1 ea)	90-Start up Operation	5041788
647.1715	Plate	4 Ea (1 ea)	90-Start up Operation	5041788
CR3213-4-4	Rivet, Cherry	88 Ea (22 ea)	90-Start up Operation	5041788
MS21042L3	Nut	4 Ea (1 ea)	90-Start up Operation	5041788
MS27039-1-14	Screw	4 Ea (1 ea)	90-Start up Operation	5041788
NAS1149F0332P	Washer	8 Ea (2 ea)	90-Start up Operation	5041788

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	4	21	0
	647.1713	4	12	0
	647.1714	4	16	0
	647.1715	4	11	0
	CR3213-4-4	88	433	0
	MS21042L3	4	4,552	0
	MS27039-1-14	4	406	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Date : _____	f: _____		QTY Effective : _____		MRB (QSI042) Approval
r Deviation		Disposition			Completed By
Dart Aerospace Ltd. 1270 Aberdeen Street Newmarket, ON Y6A 1K7 CANADA TEL: 1 813 602-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S097801 Part: 647.1702 Job No: 181428 Serial No/ Batch: S097801 Date: 07/31/18					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	re/Forced ☐ g ☐ Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

Work Order update only ☐

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